

# Internal Combustion Engines HomeWork

## Form (A)

- 5.1
- 1) A five-cylinder, four-stroke cycle SI engine has a compression ratio  $CR = 11:1$ , bore  $B = 5.52$  cm, stroke  $S = 5.72$  cm, and connecting rod length  $L = 11.00$  cm. Cylinder inlet conditions are  $63^{\circ}\text{C}$  and  $92$  kPa. The intake valve closes at  $41^{\circ}$  aBDC and the spark plug is fired at  $15^{\circ}$  bTDC. Calculate: (a) Temperature and pressure in the cylinder at ignition, assuming Otto cycle analysis (i.e., assume the intake valve closes at BDC and ignition is at TDC). [K, kPa]; (b) Effective compression ratio (i.e., actual compression of the air-fuel mixture before ignition); (c) Actual temperature and pressure in the cylinder at ignition. [K, kPa]
- 2) A diesel engine combustion is assumed to begin at inner dead center and to be at constant pressure. The air-fuel ratio is  $28:1$ , the calorific value of the fuel is  $42000$  kJ/Kg and the specific heat of the products of combustion at constant volume is expressed by the relation  $C_v = 0.71 + 20 \cdot 10^{-5} \cdot T$  kJ/Kg.K where "T" is the temperature in K and "R" for the products =  $0.287$  kJ/Kg.K. If the compression ratio is  $14:1$ , and the temperature at the end of compression is  $800^{\circ}\text{K}$ , find at what percentage of the stroke the combustion process is completed.
- 3.8
- 3) An in-line six, 3.3-liter CI engine using light diesel fuel at an air-fuel ratio =  $20$  operates on an air-standard Dual cycle. Half the fuel can be considered burned at constant volume, and half at constant pressure with combustion efficiency  $\eta_c = 100\%$ . Cylinder conditions at the start of compression are  $60^{\circ}\text{C}$  and  $101$  kPa. Compression ratio  $CR = 14:1$ . Calculate: (a) Temperature at each state of the cycle. [K]; (b) Pressure at each state of the cycle. [kPa]; (c) Cutoff ratio; (d) Pressure ratio; (e) Indicated thermal efficiency. [%]; (f) Heat added during combustion. [kJ/kg]; (g) Net indicated work. [kJ/kg];
- 3.9
- 4) The engine in Problem 3 produces  $57$  kW of brake power at  $2000$  RPM. Calculate: (a) Torque. [N-m]; (b) Mechanical efficiency. [%]; (c) Brake mean effective pressure. [kPa]; (d) Indicated specific fuel consumption. [g/kWh]
- 4.21
- 5) A flexible-fuel vehicle operates with a stoichiometric fuel mixture of one-third isooctane, one-third ethanol, and one-third methanol, by mass. Calculate: (a) Air-fuel ratio. (b) MON, RON, FS, and AKI.
- 6) It is proposed to design a carburetor for a car. The engine of this car has  $796$  cc displacement volume and develops maximum power at  $5500$  rpm. The volumetric efficiency at this speed is  $70\%$  and the air-fuel ratio is  $13.5:1$ . It is expected that at this peak power, the theoretical air speed at the throat will reach  $105$  m/s. The coefficient of discharge for the venturi is assumed to be  $0.85$  while that for the main petrol jet is  $0.66$ . An allowance should be made for the emulsion tube, the diameter of which can be taken as  $(1/2.5)$  of the throat diameter. The petrol surface is  $6$  mm below the throat surface. If the fuel to be used has specific gravity of  $0.74$ . Atmospheric conditions are  $100$  kPa and  $27^{\circ}\text{C}$ . Design a suitable throat and fuel jet sizes.

Q1. A  $n_c = 5$ ;  $n_r = 2$ ;  $CR = 11$ ;  $B = 5.52 \text{ cm}$ ;  
 $S = 5.72 \text{ cm}$ ;  $CR_L = 11$ ;  $T_1 = 630^\circ = 336 \text{ K}$ ;  
 $P_1 = 92 \text{ kPa}$ ;  $IVC = 41 \text{ abdc}$ ;  $\Theta_{ign} = 156^\circ \text{ TDC}$ .  
 $K = 1.4$ ;  $= 221^\circ \text{ w.r.t. TDC} = 345^\circ$

a) Assuming Otto cycle;  $T_2 = T_{TDC}$ ,  $P_2 = P_{TDC}$

$$\therefore T_2 = T_1 CR^{k-1} = 876.8 \text{ K}$$

$$P_2 = P_1 CR^k = 2640.81 \text{ kPa}$$

b) To find the effective  $CR$ ;  $= \frac{V_{TDC}}{V_{ign}}$   
 $a = S/2 = 2.86 \text{ cm}$

$$\frac{V_{TDC}}{V_c} = 1 + \frac{1}{2}(CR-1) \left[ R + 1 - \cos\theta - (R^2 - \sin^2\theta)^{1/2} \right]$$

$$= 1 + \frac{1}{2}(11-1) \left[ \frac{11}{2.86} + 1 - \cos(345^\circ) - \left( \left( \frac{11}{2.86} \right)^2 - \sin^2(345^\circ) \right)^{1/2} \right]$$

$$= 10.05$$

$$\frac{V_{TDC}}{V_c} = 1 + \frac{1}{2}(11-1) \left[ \frac{11}{2.86} + 1 - \cos(345^\circ) - \left( \left( \frac{11}{2.86} \right)^2 - \sin^2(345^\circ) \right)^{1/2} \right]$$

$$= 1.214$$

$$\therefore CR_{eff} = \frac{V_{TDC}}{V_{ign}} = \frac{10.05}{1.214} = 8.28$$

c)  $T_{2_{eff}} = T_1 CR_{eff}^{k-1} = 789.6 \text{ K}$   
 $P_{2_{eff}} = P_1 CR_{eff}^k = \frac{1891.6 \text{ kPa}}{1774.3}$

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**FACULTY OF ENGINEERING & TECHNOLOGY**  
**DEPARTMENT OF MECHANICAL ENGINEERING**  
**METROLOGY & ENG. MEASUREMENTS**

**Quiz-4, Section-1, First Semester 2009-2010**

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**Date : 25<sup>th</sup> December, 2010**

**Max. Points = 25**

**Time : 15 minutes.**

**ANSWER ALL QUESTIONS**

**Q1)** Below is a table that contains the variation of temperature with resistance. Study it carefully and answer the following questions:

Temperature (C)	15	18	21	24	26.5	29.5	33
Resistance ( $\Omega$ )	106.06	107.14	108.22	109.3	110.38	111.46	112.75

**A)** What is the full name of this device? .....

**B)** It is used for .....

**C)** Find the linear and quadratic approximation (equations) for each one between the temperature range [15-33 °C].

For constant specific heat,  $2933 = 0.71 \times (16/15)(T_3 - 590)$

Solving, we get,  $T_3 = 4463 \text{ K}$

$\therefore$  Maximum pressure in the cycle

$$P_3 = 10.64 \times \frac{4463}{590} = 80.5 \text{ bar}$$

Ans.

### 3.3. Diesel Engine : Variable specific heat; % stroke in combustion

In a Diesel engine combustion is assumed to begin at inner dead centre and to be at constant pressure. The air-fuel ratio is 28:1, the calorific value of the fuel is 42000 kJ/kg, and the specific heat of the products of combustion is given by

$$c_p = 0.71 + 20 \times 10^{-5} T; \quad R \text{ for the products} = 0.287 \text{ kJ/kg-K.}$$

If the compression ratio is 14:1, and the temperature at the end of compression 800 K, find at what percentage of the stroke combustion is completed.

**Solution.**

For one kg of fuel the charge is 29 kg and the heating value is 42000 kJ/kg.

$$dQ = m \int_2^3 c_p dT$$

and

$$c_p = c_v + R$$

$$= 0.71 + 20 \times 10^{-5} T + 0.287$$

$$= 0.997 + 20 \times 10^{-5} T$$

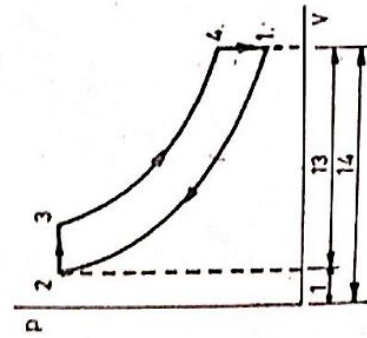
$$\therefore \frac{42000}{29} = \int_2^3 (0.997 dT) + (20 \times 10^{-5} T dT)$$

$$\begin{aligned} \text{or } 1448.3 &= 0.997(T_3 - 800) \\ &+ \frac{20 \times 10^{-5}}{2} (T_3^2 - 800^2) \\ &= 0.997 T_3 - 797.6 \\ &+ \frac{10}{10^5} T_3^2 - 64 \end{aligned}$$

$$\therefore \frac{10}{10^5} T_3^2 + 0.997 T_3 - 2305.6 = 0$$

$$\text{or } T_3 = 1940 \text{ K}$$

Fig. 3.20.



$$v_3 = v_2 \frac{1940}{800} = 2.4244 v_2$$

$\therefore$  Combustion occupies

$$= \frac{1.4244}{13} \times 100$$

$$= 10.96\% \text{ stroke}$$

Ans.

### 3.4 Dual combustion cycle : Effect of variable specific heat

In an oil engine, working on dual combustion cycle the temperature and pressure at the beginning of compression are  $90^\circ\text{C}$  and 1 bar. The compression ratio is 13:1. The heat supplied per kg of air is 1675 kJ, half of which is supplied at constant volume and half at constant pressure. Calculate (i) the maximum pressure in the cycle, and (ii) the percentage of stroke at which cut off occurs.

Take  $\gamma$  for compression 1.4,  $R = 0.287 \text{ kJ/kg K}$  and  $c_p$  for products of combustion  $0.71 + 20 \times 10^{-5} T$ .

**Solution.**

$$(i) P_2 = P_1 (v_1/v_2)^\gamma$$

$$= 1 \times (13)^{1.4} = 36.3 \text{ bar}$$

$$T_2 = T_1 (v_1/v_2)^{\gamma-1}$$

$$= 363 (13)^{1.4-1} = 1013 \text{ K}$$

During constant volume process 2-3

$$Q_{1-2} = \int_{T_2}^{T_3} c_p dT = m \int_{T_2}^{T_3} (0.71 + 20 \times 10^{-5} T) dT$$

$$\frac{1675}{2} = 1 \times \left[ 0.71 T + 20 \times 10^{-5} \times \frac{T^2}{2} \right]_{1013}^{T_3}$$

$$= 0.71(T_3 - 1013) + \frac{20 \times 10^{-5}}{2} \times (T_3^2 - 1013^2)$$

Solving we get,  $T_3 = 1853 \text{ K}$

$$\therefore \text{Maximum pressure, } P_3 = \frac{1854}{1013} \times 36.2$$

$$= 66.2 \text{ bar}$$

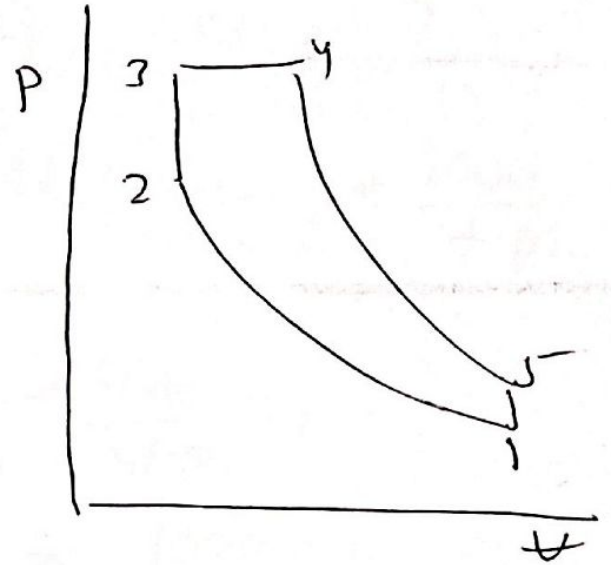
Ans.

$$(ii) c_p = c_v + R = 0.71 + 20 \times 10^{-5} T + 0.287$$

Q 3-A  $n_c = 6$ ;  $\kappa = 3.3$ ;  $(A/F) = 20$ ; dual cycle;  
 $CR = 14$ ;  $\dot{Q}_{in} = 50\% \dot{Q}_{inT}$ ;  $\eta_c = 100\%$ ;  $\dot{Q}_{HV} = 42500 \frac{kJ}{kg}$ ;  
 $P_1 = 101 kPa$ ;  $T_1 = 333 K$ .

for 1 kg of fuel;

$$\begin{aligned} \dot{m}_{Total} &= \dot{m}_a + \dot{m}_f \\ &= 20 + 1 \\ &= \underline{21 kg} \end{aligned}$$



$$\begin{aligned} T_2 &= T_1 CR^{n-1} = 957 K \\ P_2 &= P_1 CR^{n-1} = 4063.5 kPa \end{aligned}$$

$$\begin{aligned} \text{[2]} \quad \dot{Q}_{in} &= \frac{\eta_c \dot{Q}_{HV}}{2} = m_T C_v (T_3 - T_2) \Rightarrow T_3 = 2189.5 K \\ \frac{P_3}{P_2} &= \frac{T_3}{T_2} \Rightarrow P_3 = \frac{T_3}{T_2} P_2 = 9296.795 kPa \end{aligned}$$

$$\begin{aligned} \text{[3]} \quad \dot{Q}_{in} &= \frac{\eta_c \dot{Q}_{HV}}{2} = m_T C_p (T_4 - T_3) \Rightarrow T_4 = 3102.77 K \\ P_4 &= P_3 = 9296.795 kPa \end{aligned}$$

$$\begin{aligned} \text{[4]} \quad v_3 &= v_2 = \frac{RT_2}{P_2} = 0.06759 m^3/kg \\ v_5 &= v_1 = \frac{RT_1}{P_1} = 0.94624 m^3/kg \\ \beta &= \frac{T_4}{T_3} = 1.4171 ; \alpha = \frac{P_4}{P_2} = 2.2878, v_4 = \frac{RT_4}{P_4} = 0.0958 \end{aligned}$$

$$\begin{aligned} \text{[5]} \quad T_5 &= T_4 \left( \frac{v_4}{v_5} \right)^{\kappa-1} = 1241.276 K \\ P_5 &= P_4 \left( \frac{v_4}{v_5} \right)^{\kappa} = 376.456 kPa \end{aligned}$$

$$\begin{aligned} \dot{Q}_{out} &= m_T C_v (T_5 - T_4) = 15659.586 kJ \\ \dot{Q}_{in} &= \dot{Q}_{out} \end{aligned} \quad \eta = \frac{63.15\%}{}$$

$$\dot{W}_{net} = \eta \dot{Q}_{in} = 26840.4 kJ$$

$$Y = mx + c; \quad m = \frac{\sum (x_m y_m)}{\sum (x_m^2)}; \quad \bar{x} = \frac{\sum x}{n};$$

$$x_m = x - \bar{x}; \quad y_m = y - \bar{y}; \quad \bar{y} = \frac{\sum y}{n};$$

$$Adj = -i \frac{L}{n}; \quad R_p = (H_{max} - H_{min}) * \frac{1000}{V.M.}$$

$$R_z = \left( \frac{\sum h_p - \sum h_v}{5} \right) * \frac{1000}{V.M.};$$

$$R_q (rms) = \sqrt{\frac{\sum h_i^2}{n}} * \frac{1000}{V.M.};$$

$$Ra = \frac{\sum A}{L} * \frac{1000}{V.M.}; \quad \dot{Q}_{th} \left( \frac{m^3}{s} \right) = U_{2th} A_2;$$

$$U_{2th} = \sqrt{\frac{2g \left[ \frac{\Delta P_{1-2}}{\gamma} + (z_1 - z_2) \right]}{1 - \left( \frac{A_2}{A_1} \right)^2}}; \quad \dot{Q}_{act} = C_D \dot{Q}_{th}$$

$$U_2 = \sqrt{\frac{2(P_{stag} - P_{stat})}{\rho}}; \quad P_{orifice} = P_{bar} + P_{fan};$$

$$P_{orifice} = \frac{P_{orifice}}{0.287 * T_{orifice}}; \quad \dot{m}_{air} = C_D P_{orif} A_{orif} \sqrt{\frac{2\Delta P}{\rho}}$$

$$T_{mean} = \frac{\dot{Q}_{in} * \text{heat loss} * b}{\dot{m}_{air} * C_p * 1753}, \quad b = 1422 \text{ mm};$$

Every one minute of arc = 20  $\mu\text{m}$  rise/fall in Carriage

$$\dot{Q}_4 = A$$

$$N = 2000 \text{ rpm}; \quad \dot{W}_B = 57 \text{ kW}$$

$$1) \dot{W}_B = 2\pi \frac{N}{60} \tau_b \Rightarrow \tau_b = \underline{272 \text{ N-m}}$$

$$2) \dot{W}_I = \dot{W}_{\text{psps}} + m \cdot n_c$$

$$m_1 = \frac{P V_1}{RT_1}, \quad V_1 = V_s + V_c, \quad CR = 1 + \frac{V_s}{V_c}$$

$$V_{s1} = \frac{3.3 \times 10^{-3}}{6} = 5.5 \times 10^{-4} \text{ m}^3$$

$$V_{c1} = \frac{5.5 \times 10^{-4}}{14-1} = 4.23 \times 10^{-5} \text{ m}^3$$

$$\therefore V_1 = 5.923 \times 10^{-4} \text{ m}^3$$

$$\therefore m_1 = 6.2595 \times 10^{-4} \text{ kg}$$

$$\therefore \dot{W}_I = \underline{100.805 \text{ kW}}$$

$$\therefore \eta_m = \frac{57}{80.805} = 71.25\%$$

$$q_{in} = C_v(T_3 - T_2) + C_p(T_4 - T_3) = 2023.281 \frac{\text{kJ}}{\text{kg}}$$

$$\dot{Q}_{in} = m_a q_{in} n_c = 7.60073 \frac{\text{kJ}}{\text{s}}$$

$$\dot{W}_I = \eta_m \cdot \dot{Q}_{in} = 4.7998 \frac{\text{kJ}}{\text{s}}$$

$$\dot{W}_c = 80 \text{ kW}$$

$$3) \dot{V}_b = P_m \cdot V_{d1} \cdot \frac{N}{60} \frac{1}{n_r}$$

$$\therefore P_{mb} = \underline{1036.36 \text{ kPa}}$$

$$4) \frac{\dot{m}_a}{n_f} = 20, \quad m_f = 21 = m_f + m_g$$

$$m_f = \frac{6.2595 \times 10^{-4}}{21} \times 6 = 1.788 \times 10^{-4}$$

$$\dot{m}_f = m_f \cdot \text{psps} = 2.9807 \times 10^{-3}$$

$$hs2c = \frac{\dot{m}_f}{V \dot{H}_b} = \underline{0.1882 \frac{\text{kg}}{\text{km}^3 \cdot \text{h}}}$$

$$Y = mx + c; \quad m = \frac{\sum (x_m y_m)}{\sum (x_m^2)}; \quad \bar{x} = \frac{\sum x}{n};$$

$$x_m = x - \bar{x}; \quad y_m = y - \bar{y}; \quad \bar{y} = \frac{\sum y}{n};$$

$$Adj = -c \frac{L}{n}; \quad R_p = (H_{max} - H_{min}) * \frac{1000}{V.M.}$$

$$R_z = \left( \frac{\sum h_p - \sum h_v}{5} \right) * \frac{1000}{V.M.};$$

$$R_q(rms) = \sqrt{\frac{\sum h_i^2}{n}} * \frac{1000}{V.M.};$$

$$Ra = \frac{\sum A}{L} * \frac{1000}{V.M.}; \quad \dot{Q}_{th} \left( \frac{m^3}{s} \right) = U_{2th} A_{2i};$$

$$U_{2th} = \sqrt{\frac{2g \left[ \frac{\Delta P_{1-2}}{\gamma_f} + (Z_1 - Z_2) \right]}{1 - \left( \frac{A_2}{A_1} \right)^2}}; \quad \dot{Q}_{act} = C_D \dot{Q}_{th}$$

$$U_2 = \sqrt{\frac{2(P_{stag} - P_{stat})}{\rho}}; \quad P_{orifice} = P_{bar} + P_{fan};$$

$$f_{orifice} = \frac{P_{orifice}}{0.2871 * T_{orifice}}; \quad \dot{m}_{air} = C_D f_{orifice} A_{orifice} \sqrt{\frac{2 \Delta P}{\rho}}$$

$$T_{mean} = \frac{Q_{in} * \text{heat loss} * b}{\dot{m}_{air} * C_p * 1753}, \quad b = 1427 \text{ mm};$$

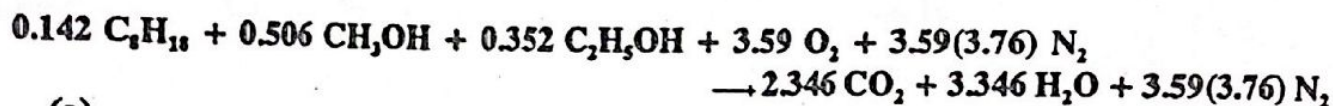
Every cone minute of arc = 20  $\mu\text{m}$  rise/fall in carry

(4-21)

using values from Table A-2

	mass (m)	molecular weight(M)	moles $N=m/M$	mole fraction
$C_8H_{18}$	1	114	0.00877	0.142
$CH_3OH$	1	32	0.03125	0.506
$C_2H_5OH$	1	46	0.02174	0.352
			0.06176	1.000

stoichiometric combustion equation for one mole of fuel



(a)

Eqs. (2-55) and (4-1)

$$AF = m_a/m_f = N_a M_a / N_f M_f$$

$$= [(3.59)(4.76)(29)] / [(0.142)(114) + (0.506)(32) + (0.352)(46)] = \underline{10.20}$$

(b)

Eqs. (4-11), (4-10) and (4-9)

$$MON = \frac{1}{3}(100) + \frac{1}{3}(92) + \frac{1}{3}(89) = \underline{93.7}$$

$$RON = \frac{1}{3}(100) + \frac{1}{3}(106) + \frac{1}{3}(107) = \underline{104.3}$$

$$FS = RON - MON = 104.3 - 93.7 = \underline{10.6}$$

$$AKI = (MON + RON)/2 = (93.7 + 104.3)/2 = \underline{99}$$

(4-22)

(a)

$$\text{Eq. (4-12)} \quad CN = (23) + (0.15)(77) = \underline{34.6}$$

(b)

$$\text{specific gravity} \quad s_g = \rho/\rho_{\text{water}} = 860/997 = 0.863$$

Eq. (4-13)

$$G = (141.5/0.863) - 131.5 = 32.46$$

$$T_{mp} = 229^\circ C = 444^\circ F$$

$$CI = -420.34 + 0.016 G^2 + 0.192 G(\log_{10} T_{mp}) + 65.01(\log_{10} T_{mp})^2 - 0.0001809 T_{mp}^2$$

$$= -420.34 + (0.016)(32.46)^2 + (0.192)(32.46)(\log_{10}[444]) + (65.01)(\log_{10}[444])^2 - (0.0001809)(444)^2 \\ = \underline{32.9}$$

$$\% \text{ error} = [(32.9 - 34.6)/34.6](100) = \underline{-4.91\%}$$

Q6 :  $U_3 = 796 \text{ cc}$ ;  $N = 5500 \text{ rpm}$ ;  $\eta_{vol} = 70\%$ ;  $N_r = 2$ ,  
 $A_{12} = 13.5:1$ ;  $U_{2a} = 165 \text{ m/s}$ ;  $C_{p_a} = 0.85$ ;  $C_{p_f} = 0.66$   
 $d_e = \frac{1}{2.5} D_{th}$ ;  $z_f = 6 \text{ mm}$ ;  $Sc_f = 0.74$ ,  
 $P_1 = 100 \text{ kPa}$ ,  $T_1 = 27^\circ \text{C}$ ;  $n_c = 4$

$$\eta_{vol} = \frac{\dot{m}_{act}}{U_3 \times p_s p_1 \times f_g} \quad , \quad f_g = \frac{P_g}{RT_g} = 1.1614 \frac{\text{m}^3}{\text{m}^3}$$

$$\therefore \dot{m}_{act} = 0.02966 \text{ m}^3/\text{s}$$

$$\therefore \dot{m}_{f,act} = 2.19213 \times 10^{-3} \text{ m}^3/\text{s}$$

$$U_{2act} = C_D \sqrt{\frac{2}{f_g} \Delta P_{1-2}} \quad \frac{\text{m}^3}{\text{s}} \cdot \frac{\text{kg}}{\text{m}^3}$$

$$\therefore \Delta P_{1-2} = 5646 P_a$$

$$\dot{m}_f = C_{p_f} \frac{\pi}{4} d_j^2 \sqrt{2 f_g (\Delta P_{1-2} - f_g g z_f)}$$

$$\therefore d_j =$$

**Q2** A variable potential divider (potentiometer) has a total resistance of  $4\text{ K}\Omega$  and is fed from a  $10\text{V}$  supply. The output is connected across load resistance of  $7\text{ K}\Omega$ .

Determine the loading error for the slider positions corresponding to  $x_i/x_t = 0.00, 0.2, 0.40, 0.6, 0.8$  &  $1.00$ .

Use the results to plot a rough graph of loading error against position ratio  $x_i/x_t$ .

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## Form (B)

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- 5) A flexible-fuel vehicle operates with a stoichiometric fuel mixture of one-third isooctane, one-third ethanol, and one-third methanol, by mass. Calculate: (a) Air-fuel ratio. (b) MON, RON, FS, and AKI.
- 6) It is proposed to design a carburetor for a car. The engine of this car has  $796$  cc displacement volume and develops maximum power at  $5500$  rpm. The volumetric efficiency at this speed is  $70\%$  and the air-fuel ratio is  $13.5:1$ . It is expected that at this peak power, the theoretical air speed at the throat will reach  $105$  m/s. The coefficient of discharge for the venturi is assumed to be  $0.85$  while that for the main petrol jet is  $0.66$ . An allowance should be made for the emulsion tube, the diameter of which can be taken as  $(1/2.5)$  of the throat diameter. The petrol surface is  $6$  mm below the throat surface. If the fuel to be used has specific gravity of  $0.74$ . Atmospheric conditions are  $100$  kPa and  $27^{\circ}\text{C}$ . Design a suitable throat and fuel jet sizes.

Ans 2-B diesel engine;  $\frac{A}{F} = 28$ ;  $Q_{HV} = 44000 \frac{W}{u}$ ;

$$C_v = 0.71 + 20 \times 10^{-5} T, \quad R = 0.278 \frac{kJ}{m^3}, \quad C_p = 16$$
$$T_2 = 800 K.$$

$$dQ = m \int C_p dT$$

$$C_p = C_v + R$$
$$= 0.997 + 20 \times 10^{-5} T$$

$$\frac{44000}{29} = \int_{T_2}^{T_3} (0.997 + 20 \times 10^{-5} T) dT$$

$$\text{or } \frac{1517.24}{1517.24} = 0.997(T_3 - 800) + \frac{20 \times 10^{-5}}{2} (T_3^2 - 800^2)$$

$$\therefore T_3 = 1990 K$$

$$\frac{V_3}{V_2} = \frac{T_3}{T_2} \Rightarrow V_3 = 2.4815 V_2$$

$$\text{Compression ratio} = \frac{2.4815}{1.5} = 1.654$$
$$= \underline{\underline{9.99\%}}$$

$$\frac{(dT)}{(dP)_{\text{sat}}} = \frac{T v_{fg}}{h_{fg}} ; \quad \frac{p^*}{p_0} = \left[ \frac{2}{\gamma+1} \right]^{\frac{\gamma}{\gamma-1}} ;$$

$$p^* = 0.528 p_0 ; \quad \gamma \text{ for air} = 1.4 ;$$

$$U_t = \sqrt{\frac{2\gamma R T_0}{\gamma-1} \left[ 1 - \left( \frac{p_t}{p_0} \right)^{\frac{\gamma}{\gamma-1}} \right]} ;$$

$$\dot{m}_t = A_t p_0 \left( \frac{p_t}{p_0} \right)^{\frac{1}{\gamma}} \sqrt{\frac{2\gamma}{(\gamma-1) R T_0} \left[ 1 - \left( \frac{p_t}{p_0} \right)^{\frac{\gamma}{\gamma-1}} \right]} ;$$

$$f = \frac{64}{Re} ; \quad h_f = f \frac{L}{D} \frac{U_m^2}{2g} ; \quad K = \frac{h_m}{U^2/2g} ;$$

$$h_m = \Delta h - h_f ; \quad h_m = \Delta h + \left[ \frac{U_1^2 - U_2^2}{2g} \right] - h_f ;$$

$$\gamma_{cp} = \gamma_c + \frac{I_{xx,c}}{\gamma_c A} ; \quad F = \rho g A \gamma_c \sin \alpha ;$$

$$\dot{Q} = -k A \frac{dT}{dx} ; \quad \dot{Q} = \dot{m}_w C_{pw} (T_{out} - T_{in}) ;$$

$$C_{pw} = 4.18 \frac{\text{kJ}}{\text{kg} \cdot ^\circ\text{C}} ; \quad \frac{dT}{dx} = \frac{T_3 - T_4}{L} ;$$

$$T_4 = \text{hot end temperature} ; \quad T_3 = \text{Cold end temp.}$$

$$\beta = \frac{\dot{Q}_H}{\dot{W}} = \frac{\dot{Q}_H}{\dot{Q}_H - \dot{Q}_L} ; \quad \beta' = \frac{\dot{Q}_L}{\dot{W}} = \frac{\dot{Q}_L}{\dot{Q}_H - \dot{Q}_L} ;$$

$$\dot{Q}_L = \dot{m}_a (h_2 - h_1) + \dot{m}_a (\omega_2 h_{g2} - \omega_1 h_{g1}) - \dot{m}_c h_c ;$$

$$\dot{Q}_c = A_p L W ; \quad \dot{Q}_c = \frac{0.75}{12.5} \times 10^3 W ;$$

Ans:  $n_c = 5$ ;  $n_r = 2$ ;  $CR = 10$ ;  $B = 6.52$ ;  $S = 6.72$ ;  
 $CR_L = 11$ ;  $T_1 = 630^\circ$ ;  $P_1 = 95 \text{ kPa}$ ;  $WVC = 40 \text{ cc}$   
 $G_{gm} = 15 \text{ bTDC} = 336 \text{ K}$

a) Assuming Otto cycle:

$$T_2 = T_{DC} = T_1 CR^{n-1} = 844 \text{ K}$$

$$P_2 = P_{DC} = P_1 CR^n = 23863 \text{ kPa}$$

b) To find effective CR =  $\frac{V_{IHC}}{V_{IGN}}$

●  $R = S/2 = 3.36 \text{ cm}$ ,  $\theta_{IGN} = 345^\circ$ ,  $\theta_{IHC} = 320^\circ$   
 $R = CR_L/a = 3.273809524 = 1.9166\pi$

$$\frac{V_{IHC}}{V_c} = 1 + \frac{1}{2}(10-1) \left[ 3.2738 + 1 - \cos(320^\circ) - \left[ 3.2738^2 - \sin^2(320^\circ) \right] \right]$$

$$= 1 + \frac{1}{2}(9) [5.079844443 - 3.21]$$

$$= 9.2379$$

●  $\frac{V_{IGN}}{V_c} = 1 + \frac{1}{2}(10-1) \left[ 3.2738 + 1 - \cos(345^\circ) - \left[ 3.2738^2 - \sin^2(345^\circ) \right] \right]$

$$= [3.307883074 - 3.26756]$$

$$= 1.199444488$$

$$\therefore CR_{eff} = \frac{V_{IHC}}{V_{IGN}} = 7.6984$$

$$\therefore T_{2eff} = 760.15 \text{ K}$$

$$P_{2eff} = 1654.6 \text{ kPa}$$

$$\left(\frac{dT}{dP}\right)_{\text{sat}} = \frac{T v_{fg}}{h_{fg}} ; \frac{p^*}{p_0} = \left[\frac{2}{\gamma+1}\right]^{\frac{\gamma}{\gamma-1}} ;$$

$$p^* = 0.528 p_0 ; \gamma \text{ for air} = 1.4 ;$$

$$U_t = \sqrt{\frac{2\gamma R T_0}{\gamma-1} \left[1 - \left(\frac{p_t}{p_0}\right)^{\frac{\gamma}{\gamma-1}}\right]} ;$$

$$\dot{m}_t = A_t p_0 \left(\frac{p_t}{p_0}\right)^{\frac{1}{\gamma}} \sqrt{\frac{2\gamma}{(\gamma-1)R T_0} \left[1 - \left(\frac{p_t}{p_0}\right)^{\frac{\gamma}{\gamma-1}}\right]} ;$$

$$f = \frac{64}{Re} ; \left(h_f = f \frac{L}{D} \frac{U_m^2}{2g}\right) ; K = \frac{h_m}{U^2/2g} ;$$

$$h_m = \Delta h - h_f ; h_m = \Delta h + \left[\frac{U_1^2 - U_2^2}{2g}\right] - h_f ;$$

$$\gamma_{cp} = \gamma_c + \frac{I_{xx,c}}{\gamma_c A} ; F = \rho g A \gamma_c \sin \alpha ;$$

$$Q = -k A \frac{dT}{dx} ; \dot{Q} = \dot{m}_w C_{pw} (T_{out} - T_{in}) ;$$

$$C_{pw} = 4.18 \frac{\text{kJ}}{\text{kg} \cdot ^\circ\text{C}} ; \frac{dT}{dx} = \frac{T_3 - T_4}{L} ;$$

$$T_4 = \text{hot end temperature} ; T_3 = \text{Cold end temp.}$$

$$\beta = \frac{\dot{Q}_H}{\dot{W}} = \frac{\dot{Q}_H}{\dot{Q}_H - \dot{Q}_L} ; \beta' = \frac{\dot{Q}_L}{\dot{W}} = \frac{\dot{Q}_L}{\dot{Q}_H - \dot{Q}_L} ;$$

$$\dot{Q}_L = \dot{m}_a (h_2 - h_1) + \dot{m}_a (w_2 h_{g2} - w_1 h_{g1}) - \dot{m}_c h_c ;$$

$$\dot{Q}_c = A_p L \omega ; \dot{Q}_c = \frac{0.71}{12.5} \times 10^3 \omega ;$$

## Internal Combustion Engines HomeWork Form (C)

- 1) A six-cylinder, four-stroke cycle SI engine has a compression ratio  $CR = 10:1$ , bore  $B = 7.52$  cm, stroke  $S = 7.72$  cm, and connecting rod length  $L = 11.00$  cm. Cylinder inlet conditions are  $63^{\circ}\text{C}$  and  $95$  kPa. The intake valve closes at  $40^{\circ}$  aBDC and the spark plug is fired at  $15^{\circ}$  bTDC. Calculate: (a) Temperature and pressure in the cylinder at ignition, assuming Otto cycle analysis (i.e., assume the intake valve closes at BDC and ignition is at TDC). [K, kPa]; (b) Effective compression ratio (i.e., actual compression of the air-fuel mixture before ignition); (c) Actual temperature and pressure in the cylinder at ignition. [K, kPa]
  
- 2) A diesel engine combustion is assumed to begin at inner dead center and to be at constant pressure. The air-fuel ratio is  $25:1$ , the calorific value of the fuel is  $44000$  kJ/Kg and the specific heat of the products of combustion at constant volume is expressed by the relation  $C_v = 0.71 + 20 \cdot 10^{-5} \cdot T$  kJ/Kg.K where "T" is the temperature in K and "R" for the products =  $0.287$  kJ/Kg.K. If the compression ratio is  $16:1$ , and the temperature at the end of compression is  $800^{\circ}\text{K}$ , find at what percentage of the stroke the combustion process is completed.
  
- 3) An in-line six, 3.3-liter CI engine using light diesel fuel at an air-fuel ratio =  $22$  operates on an air-standard Dual cycle. Half the fuel can be considered burned at constant volume, and half at constant pressure with combustion efficiency  $\eta_c = 95\%$ . Cylinder conditions at the start of compression are  $60^{\circ}\text{C}$  and  $101$  kPa. Compression ratio  $CR = 18:1$ . Calculate: (a) Temperature at each state of the cycle. [K]; (b) Pressure at each state of the cycle. [kPa]; (c) Cutoff ratio; (d) Pressure ratio; (e) Indicated thermal efficiency. [%]; (f) Heat added during combustion. [kJ/kg]; (g) Net indicated work. [kJ/kg];
  
- 4) The engine in Problem 3 produces  $50$  kW of brake power at  $2200$  RPM. Calculate: (a) Torque. [N-m]; (b) Mechanical efficiency. [%]; (c) Brake mean effective pressure. [kPa]; (d) Indicated specific fuel consumption. [gmlkW-hr]
  
- 5) A flexible-fuel vehicle operates with a stoichiometric fuel mixture of one-third isooctane, one-third ethanol, and one-third methanol, by mass. Calculate: (a) Air-fuel ratio. (b) MON, RON, FS, and AKI.
  
- 6) It is proposed to design a carburetor for a car. The engine of this car has  $796\text{cc}$  displacement volume and develops maximum power at  $5500$  rpm. The volumetric efficiency at this speed is  $70\%$  and the air-fuel ratio is  $13.5:1$ . It is expected that at this peak power, the theoretical air speed at the throat will reach  $105\text{m/s}$ . The coefficient of discharge for the venturi is assumed to be  $0.85$  while that for the main petrol jet is  $0.66$ . An allowance should be made for the emulsion tube, the diameter of which can be taken as  $(1/2.5)$  of the throat diameter. The petrol surface is  $6\text{mm}$  below the throat surface. If the fuel to be used has specific gravity of  $0.74$ . Atmospheric conditions are  $100\text{kPa}$  and  $27^{\circ}\text{C}$ . Design a suitable throat and fuel jet sizes.

$n_c = 5; n_r = 2; CR = 10; B = 7.52; S = 7.72 \text{ cm}$   
 $CR_L = 11; T_1 = 63^\circ \text{C}; P_1 = 95 \text{ kPa}; IVC = 40^\circ \text{ABDC};$   
 $\theta_{ign} = 15^\circ \text{BDC} = 345^\circ = 220^\circ$

a) Assuming Otto cycle;  $T_2 = T_{TDC}, P_2 = P_{TDC}$

$$T_2 = T_1 CR^{n-1} =$$

$$P_2 = P_1 CR^{n-1} =$$

b) Taking actual cycle:

$$a = S/2 = 3.86; R = \frac{11}{3.86} = 2.849740933$$

$$\frac{V_{TDC}}{V_2} = 1 + \frac{1}{2}(10-1) \left[ 2.8497 + 1 - \cos 220^\circ - \sqrt{\quad} \right]$$

$$= 9.2776838$$

$$\frac{V_{ign}}{V_c} = 1.2063328$$

$$\therefore CR_{eff} = \underline{7.69}$$

$$\therefore T_{2eff} = \underline{760.15 \text{ K}}$$

$$P_{2eff} = \underline{1654.6 \text{ kPa}}$$

Ans: (1) diesel engine;  $A/P = 25$ ;  $Q_{H_u} = 44000 \frac{WJ}{kg}$   
 $C_v = 0.71 + 20 \times 10^{-5} T$ ;  $T_2 = 800 K$ ,  $R = 0.287$

$$C_p = C_v + R$$

$$= 0.997 + 20 \times 10^{-5} T$$

$$dQ = m_r \int C_p dT$$

$$\frac{44000}{26} = \int_{T_2}^{T_3} (0.997 + 20 \times 10^{-5} T) dT$$

$$1692.307 = 0.997(T_3 - 800) + 10 \times 10^{-5}(T_3^2 - 800^2)$$

$$\therefore T_3 = 2113 K$$

$$v_3 = 2.64125 v_2$$

$$\therefore \% = 10.94\%$$

## CHAPTER 5

Q1 (5-1)  $n_c = 5, n_r = 2, CR = 11, B = 5.52, S = 5.72 \text{ cm}$   
 $CR_L = 11, T_1 = 63^\circ\text{C}, P_1 = 92 \text{ kPa}, IVC = 41^\circ \text{ abdc},$   
 $\text{Ign} = 15^\circ \text{ btdc},$

(a) Eqs. (3-4) and (3-5)

$$T_2 = T_1(r_c)^{k-1} = (336 \text{ K})(11)^{0.35} = 778 \text{ K} = 505^\circ\text{C}$$

$$P_2 = P_1(r_c)^k = (92 \text{ kPa})(11)^{1.35} = 2342 \text{ kPa}$$

(b) crankshaft offset =  $a = S/2 = 5.72/2 = 2.86 \text{ cm}$

$$R = r/a = 11.0/2.86 = 3.85$$

crank angle when intake valve closes and actual compression starts

$$\theta = 180^\circ + 41^\circ = 221^\circ$$

crank angle when ignition occurs

$$\theta = 345^\circ$$

using Eq. (2-14) for combustion chamber volume when intake valve closes

$$V_{rv}/V_c = 1 + \frac{1}{2}(r_c - 1)[R + 1 - \cos\theta - (R^2 - \sin^2\theta)^{1/2}]$$

$$V_{rv}/V_c = 1 + \frac{1}{2}(11 - 1)\{(3.85) + (1) - \cos(221^\circ) - [(3.85)^2 - \sin^2(221^\circ)]^{1/2}\} = 10.05$$

combustion chamber volume when ignition occurs

$$V_{ig}/V_c = 1 + \frac{1}{2}(11 - 1)\{(3.85) + (1) - \cos(345^\circ) - [(3.85)^2 - \sin^2(345^\circ)]^{1/2}\} = 1.214$$

effective compression ratio

$$V_{rv}/V_{ig} = (V_{rv}/V_c)/(V_{ig}/V_c) = (10.05)/(1.214) = \underline{8.28}$$

$$T_2 = (336 \text{ K})(8.28)^{1.35-1} = 704 \text{ K} = 431^\circ\text{C}$$

$$P_2 = (92 \text{ kPa})(8.28)^{1.35} = \underline{1596 \text{ kPa}}$$

(5-2)

(a) using Fig. 3-5 and Eq. (3-4)

$$T_2 = T_1(r_c)^{k-1} = (333 \text{ K})(10.5)^{0.35} = 758 \text{ K} = 485^\circ\text{C}$$

(b) Eq. (3-4)

$$758 \text{ K} = (353 \text{ K})(r_c)^{0.35}$$

$$r_c = \underline{8.88}$$

(c) using Fig. 5-19 and Eq. (5-15) with  $k = 1.4$

$$T_{2s} = T_1(P_2/P_1)^{(k-1)/k} = (333 \text{ K})(130/96)^{(1.4-1)/1.4} = 363 \text{ K}$$

$$\text{Eq. (5-14)} \quad (\eta_s)_c = (T_{2s} - T_1)/(T_{2A} - T_1)$$

$$0.82 = (363 - 333)/(T_{2A} - 333) \quad T_{2A} = 370 \text{ K} = 97^\circ\text{C}$$

$$\Delta T = T_{2A} - T_{inlet} = 97^\circ - 80^\circ = \underline{17^\circ\text{C}}$$

Q3

$$n_c = 6; V_c = 3.3 \text{ L}; A = 20; \text{ dual cycle};$$

(3-8)

(a) (b) using Fig. 3-11

$$T_1 = 60^\circ \text{ C} = 333 \text{ K} \quad \text{given}$$

$$P_1 = 101 \text{ kPa} \quad \text{given}$$

$$Q_{\text{inv}} = \frac{1}{2} Q_{\text{in total}}; \eta_c = 100\%;$$

$$CR = 14:1;$$

Eqs. (3-52) and (3-53)

$$T_2 = T_1(r_c)^{k-1} = (333 \text{ K})(14)^{0.35} = 839 \text{ K} = 566^\circ \text{ C}$$

$$P_2 = P_1(r_c)^k = (101 \text{ kPa})(14)^{1.35} = 3561 \text{ kPa}$$

Eq. (3-11) with half of heat in at constant volume

$$Q_{\text{inv}}\eta_c = (AF + 1)c_v(T_x - T_2)$$

$$\frac{1}{2}(42,500 \text{ kJ/kg})(1) = (20 + 1)(0.821 \text{ kJ/kg}\cdot\text{K})(T_x - 839 \text{ K})$$

$$T_x = 2072 \text{ K} = 1799^\circ \text{ C}$$

Eq. (3-58) with half of heat in at constant pressure

$$Q_{\text{inv}}\eta_c = (AF + 1)c_p(T_3 - T_2)$$

$$\frac{1}{2}(42,500 \text{ kJ/kg})(1) = (20 + 1)(1.108 \text{ kJ/kg}\cdot\text{K})(T_3 - 2072 \text{ K})$$

$$T_3 = 2985 \text{ K} = 2712^\circ \text{ C}$$

$$\text{Since } Q_{\text{inv}} = \frac{h_3}{h_2} \text{ of fuel}$$

Eq. (3-78)

$$P_x = P_2(T_x/T_2) = (3561 \text{ kPa})(2072/839) = 8794 \text{ kPa} = P_3$$

$$v_4 = v_1 = RT_1/P_1 = (0.287)(333)/(101) = 0.9462 \text{ m}^3/\text{kg}$$

$$v_3 = RT_3/P_3 = (0.287)(2985)/(8794) = 0.0974 \text{ m}^3/\text{kg}$$

Eqs. (3-64) and (3-65)

$$T_4 = T_3(v_3/v_4)^{k-1} = (2985 \text{ K})(0.0974/0.9462)^{0.35} = 1347 \text{ K} = 1074^\circ \text{ C}$$

$$P_4 = P_3(v_3/v_4)^k = (8794 \text{ kPa})(0.0974/0.9462)^{1.35} = 408 \text{ kPa}$$

(c) Eq. (3-85)

$$\beta = T_3/T_x = 2985/2072 = 1.441$$

(d) Eq. (3-79)

$$\alpha = P_3/P_2 = 8794/3561 = 2.470$$

(e) Eq. (3-89)

$$(\eta)_{\text{dual}} = 1 - (1/r_c)^{k-1} \{ [\alpha\beta^k - 1] / [k\alpha(\beta - 1) + \alpha - 1] \}$$

$$\eta_i = 1 - (1/14)^{0.35} \{ [(2.470)(1.441)^{1.35} - 1] / [(1.35)(2.470)(0.441) + 2.470 - 1] \} = 0.589 = 58.9\%$$

(f) Eq. (3-87)

$$q_{\text{in}} = c_v(T_x - T_2) + c_p(T_3 - T_x)$$

$$= (0.821 \text{ kJ/kg}\cdot\text{K})(2072 - 839) \text{ K} + ((1.108 \text{ kJ/kg}\cdot\text{K})(2985 - 2072) \text{ K}) = 2024 \text{ kJ/kg}$$

$$(g) w_{\text{net}} = \eta_i q_{\text{in}} = (0.589)(2024 \text{ kJ/kg}) = 1192 \text{ kJ/kg}$$

Qy  
(3-9)

$$N = 2000 \text{ rpm}$$

$$\dot{W}_B = 57 \text{ kW}$$

(a)

using Fig. 3-11

Eq. (2-43)

$$\dot{W} = 2\pi N\tau = 57 \text{ kJ/sec} = (2\pi \text{ radians/rev})(2000/60 \text{ rev/sec})\tau$$

$$\tau = 0.272 \text{ kN-m} = \underline{272 \text{ N-m}}$$

(b)

for 1 cylinder

$$V_d = (0.0033 \text{ m}^3)/6 = 0.00055 \text{ m}^3$$

Eq. (2-12)

$$r_c = (V_d + V_c)/V_c = 14 = (0.00055 + V_c)/V_c$$

$$V_c = 0.000042 \text{ m}^3$$

$$V_1 = V_d + V_c = (0.00055 \text{ m}^3) + (0.000042 \text{ m}^3) = 0.000592 \text{ m}^3$$

mass in 1 cylinder

$$m_1 = P_1 V_1 / RT_1 = (101)(0.000592) / (0.287)(333) = 0.000626 \text{ kg}$$

using  $q_{in}$  and  $\eta_t$  values from Problem 3-8

$$Q_{in} = m q_{in} = (0.000626 \text{ kg})(2024 \text{ kJ/kg})(6 \text{ cyl}) = 7.602 \text{ kJ/cycle}$$

$$(W)_{net} = \eta_t Q_{in} = (0.589)(7.602 \text{ kJ/cycle}) = 4.48 \text{ kJ/cycle}$$

Eq. (2-42)

$$\dot{W}_1 = WN/n = (4.48 \text{ kJ/cycle})(2000/60 \text{ rev/sec}) / (2 \text{ rev/cycle}) = 74.7 \text{ kW}$$

Eq. (2-47)

$$\eta_m = \dot{W}_B / \dot{W}_1 = 57 / 74.7 = 0.763 = \underline{76.3\%}$$

(c)

Eq. (2-41)

$$\tau = (\text{bmep}) V_d / 4\pi = 272 \text{ N-m} = \text{bmep}(0.0033 \text{ m}^3) / 4\pi$$

$$\underline{\text{bmep} = 1036 \text{ kPa}}$$

(d)

with AF = 20, mass of fuel will be (1/21) of total mass

$$m_f = (0.000626 \text{ kg/cyl-cycle})(1/21)(6 \text{ cyl}) = 0.00018 \text{ kg/cycle}$$

$$\dot{m}_f = (0.00018 \text{ kg/cycle})(2000/60 \text{ rev/sec}) / (2 \text{ rev/cycle})$$
$$= 0.003 \text{ kg/sec} = 10.8 \text{ kg/hr} = 10,800 \text{ gm/hr}$$

Eq. (2-60)

$$\text{bsfc} = \dot{m}_f / \dot{W}_B = (10,800 \text{ gm/hr}) / (57 \text{ kW}) = \underline{189 \text{ gm/kW-hr}}$$

11.5 Choke and main jet size for Fiat car engine

The Fiat Padmini car has a four stroke engine of 1089 cc capacity. It develops maximum power 32 kW at 5000 r.p.m. The volumetric efficiency at this speed is 75% and the air-fuel ratio 13 : 1. At peak power the theoretical air speed at the choke is 120 m/s. The coefficient of discharge for the venturi is 0.85 and that of the main petrol jet is 0.66. An allowance should be made for the emission tube, the diameter of which can be taken as 1/2.5 of the choke diameter. The petrol surface is 6 mm below the choke at this engine condition. Calculate the sizes of a suitable choke and main jet. The specific gravity of petrol is 0.75 and the atmospheric pressure 1.03 bar and temperature 27°C.  $[D = 23.2 \text{ mm}, d = 1.296 \text{ mm}]$

11.6 Carburettor Maruti Car.

It is proposed to design a carburettor for Maruti Car. The four stroke petrol engine has a displacement of 796 cm<sup>3</sup> and develops maximum power at 5500 rev/min. The volumetric efficiency at this speed is assumed to be 70% and the air-fuel ratio is 13.5 : 1.

It is expected that at peak power the theoretical air speed at the choke will be 105 m/s. The coefficient of discharge for the venturi is assumed to be 0.85 and that of the main petrol jet is 0.66. An allowance should be made for the emission tube, the diameter of which can be taken as 1/2.5 of the choke diameter. The petrol surface is 6 mm below the choke at this engine condition. Calculate the sizes of a suitable choke and main jet. The specific gravity of petrol is 0.74. Atmospheric pressure and temperature are 1 bar and 27°C respectively.  $[21.3 \text{ mm}, 1.183 \text{ mm}]$

11.7 Carburettor, no lip : size of venturi and fuel orifice (approximate method)

A 8.25 cm × 11.5 cm, four-cylinder, four stroke cycle spark-ignition engine is to have a maximum speed of 3000 rpm and volumetric efficiency of 80%. If the maximum venturi depression is to be 150 cm of water what must be the size of the venturi? Also determine the size of the fuel orifice if air-fuel ratio of 14 : 1 is desired. List the assumptions made.

Take coefficient of discharge for air and fuel orifices as 0.84 and 0.7 respectively. Density of air 1.29 kg/m<sup>3</sup> and density of fuel 700 kg/m<sup>3</sup>.  $[22.2 \text{ mm}, 1.35 \text{ mm}]$

11.8 Carburettor : effect of air cleaner on air-fuel ratio (approximate method)

A carburettor in which the float chamber is vented to atmosphere is tested in the factory without an air cleaner. The main metering system of the carburettor is found to give a fuel-air ratio of 0.066 at the sea level conditions. Atmospheric pressure is 1.013 bar. The pressure at the venturi throat is 0.814 bar. The carburettor is tested again when an air cleaner is fitted at inlet to the carburettor. The pressure drop due to air cleaner is found to be 0.039 bar when the air flow at sea level condition is 245 kg/min. Pressure at sea level is 1.013 bar.

Assuming negligible nozzle lip and constant coefficient of flow and constant air flow, calculate

- throat pressure when the air cleaner is fitted.
- Fuel-air ratio when air cleaner is fitted.  $[0.775 \text{ bar}, 0.0722]$

11.9. Carburettor : effect of altitude.

Determine the air-fuel ratio at 4570 m altitude in a carburettor adjusted at sea level for a 15.2 : 1 ratio. Air temperature 20°C and pressure 1.013 bar at sea level.

The temperature of the air decreases with altitude given by the expression

$$t = t_s - 0.0065 h, \text{ where } h = \text{height in m}$$

$$t_s = \text{sea level temperature in } ^\circ\text{C}$$

The air pressure decreases with altitude as per relation

$$h = 19220 \log_{10} \left( \frac{1.013}{p} \right), \text{ where } p = [12.19] \text{ bar}$$

State any assumptions made.

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**DEPARTMENT OF MECHANICAL ENGINEERING**  
**Automotive Engineering (944441)**

Second Test, First Semester 2004/2005

Dr. Jehad A. A. Yamin

Date : 28<sup>th</sup> December, 2002

Time : 15 minutes.

Q1: Answer the following:

(A) What are the main functional requirements of an injector?

(5 Points)

(B) An 8 cylinder, 4-stroke diesel engine has power output of 400 kW at 1000 rpm. The fuel consumption is 0.265 kg/kW-hr. The pressure inside the cylinder at the beginning of injection is 40 bar and the maximum pressure inside the cylinder is 70 bar. The injector begins injection at pressure of 250 bar and the maximum injection pressure is 650 bar. Calculate the orifice area required per injector if the injection duration lasts for 12 degrees of crank angle. Take the coefficient of discharge for injector as 0.6, specific gravity of fuel as 0.85 and the atmospheric pressure as 1.013 bar. Take the effective pressure difference to be the average pressure difference over the injection period. (20 Points)

$$n_c = 8, \quad n_r = 2, \quad BP = 400 \text{ kW}, \quad N = 1000 \text{ rpm}$$

$$\left. \begin{array}{l} P_{cyl} = 40 \text{ bar to } 70 \text{ bar} \\ P_{inj} = 250 \text{ to } 650 \text{ bar} \end{array} \right\}, \quad b_{stc} = 0.265 \text{ kg/kW.h}$$

$$\theta = 12^\circ, \quad C_D = 0.6, \quad SG = 0.85,$$

$$P_{atm} = 1.013 \text{ bar.}$$

$$\Rightarrow \Delta P = \frac{(250 - 40) + (650 - 70)}{2} = 395 \text{ bar}$$

$$U_f = C_D \sqrt{\frac{2}{\rho_f} \Delta P} = \frac{182.917}{\cancel{182.917}} \text{ m/s}$$

$$\text{Time} = \frac{\theta}{360} \cdot \frac{60}{\text{rpm}} = 2 \times 10^{-3} \text{ sec.}$$

$$\rho_{sp} = \frac{N}{60} \frac{1}{n_r} = 8.334$$

$$\dot{Q} = \frac{\dot{m}_f}{\rho_f} = \frac{b s t c \approx B1^3}{\rho_f} = 0.1247 \text{ for 8 cyl.}$$

$$= 0.015588 \text{ m}^3/\text{hr} \text{ for 1 cyl}$$

$$= \underline{\underline{4.33 \times 10^{-6} \text{ m}^3/\text{s}}}$$

$$\dot{Q} = \left( \frac{\pi}{4} \times d_o^2 \times n \right) \times U_f \times \left( \frac{\theta}{360} \times \frac{60}{N} \right) \times \rho \times \text{psps}$$

$$d_o = \sqrt{\frac{\dot{Q}}{U_f \times \left( \frac{\theta}{360} \times \frac{60}{N} \right) \times \rho \times \text{psps} \times \frac{4}{\pi} \times \frac{1}{n}}}$$

$$= 1.344 \times 10^{-3} \text{ m}$$

$$\boxed{d_o = 1.344 \text{ mm}}$$

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**Automotive Engineering (944443)**

**Quiz-2**

Dr. Jehad A. A. Yamin

Date : 23<sup>rd</sup> December, 2002

Time : 15 minutes.

**Q:** An experimental four-stroke gasoline engine of 1.7L capacity is to develop maximum power at 5000 RPM. The volumetric efficiency is 75% and air-fuel ratio is 14:1. Two carburetors are to be fitted (each handling same amount of air) and it is expected that at the maximum power the air speed at the throat reaches 100m/s. The coefficient of discharge for the venturi is assumed to be 0.8 and that of the main jet is 0.65. An allowance should be made for the emulsion tube, the diameter of which can be taken as 1/3 of the choke diameter. The gasoline surface is 6mm below the choke at this engine condition. Taking the compressibility into account, calculate the pressure drop across the choke, the size of the suitable choke and main jet. The specific gravity of the gasoline is 0.75, atmospheric conditions are 100kPa and 300K,  $C_p = 1.005 \text{ kJ/kg.K}$ ,  $R = 0.287 \text{ kJ/kg.K}$ . (5 Marks)

$$U_{2a} = C_{Da} \sqrt{2 C_p T_1 \left[ 1 - P_R^{\frac{k-1}{k}} \right]}, \quad k = C_p / C_v$$

$$P_R = (P_2 / P_1)$$

$$U_{2f} = C_{dj} \sqrt{2 \left( \frac{P_1 - P_2 - \rho_f g z_f}{\rho_f} \right)}$$

$$\dot{m} = \rho \cdot A \cdot U$$

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Ans  $\Rightarrow$

Ans Actual  $\dot{V}_a$  of air sucked per second  $(\dot{V}_a)$

$$= \eta_v * \dot{V}_s * \frac{N}{80} * \frac{1}{2}$$

$$\therefore \dot{V}_a = 0.053125 \text{ m}^3/\text{s} \quad \text{---} \frac{1}{2}$$

Air flow thro each Carb at atmospheric Condition,  $(\dot{V}_1)$

$$= \frac{\dot{V}_a}{2} = 0.0265 \text{ m}^3/\text{s} \quad \text{---} \frac{1}{2}$$

Now to find  $\dot{m}_a = \rho_a \dot{V}_1$

but  $\rho_a = \frac{P_a}{RT_a} = 1.16 \text{ kg/m}^3 \quad \text{---} \frac{1}{2}$

$$\therefore \dot{m}_a = 0.0308 \text{ kg/s} \quad \text{---} \frac{1}{2}$$

Now let us find  $U_{2H}$

$$= \sqrt{2 \phi T_1 \left[ 1 - (P_R)^{\frac{k-1}{k}} \right]} \quad \text{where } P_R = \frac{P_2}{P_1}$$

$$\therefore P_R = 0.943 \quad \text{---} \frac{1}{2}$$

or  $P_2 = 94.3 \text{ kPa} \Rightarrow \Delta P_k = 0.057 \text{ bar} \quad \text{---} \frac{1}{2}$

Since flow compressibility is to be taken into effect

$$\therefore \dot{V}_{1a} \text{ has to be found} = \dot{V}_a \left( \frac{P_1}{P_2} \right)^{\frac{1}{k}}$$

$$= 0.0276 \text{ m}^3/\text{s} \quad \text{---} \frac{1}{2}$$

or  $\dot{V}_{1a} = C_{D_a} U_{2H} A_{1H} \Rightarrow A_{1H} = 3.45 \text{ cm}^2$

or  $D_{1H} = 2.22 \text{ cm} \quad \text{---} \frac{1}{2}$

$$= \frac{\pi}{4} (D_{1H}^2 - d_e^2)$$

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Automotive Engineering (944443)

Quiz-2

Dr. Jehad A. A. Yamin  
Time : 15 minutes.

Date : 23<sup>rd</sup> December, 2002

\*\*\*\*\*  
Q: An experimental four-stroke gasoline engine of 1.7L capacity is to develop maximum power at 5000 RPM. The volumetric efficiency is 75% and air-fuel ratio is 14:1. Two carburetors are to be fitted (each handling same amount of air) and it is expected that at the maximum power the air speed at the throat reaches 100m/s. The coefficient of discharge for the venturi is assumed to be 0.8 and that of the main jet is 0.65. An allowance should be made for the emulsion tube, the diameter of which can be taken as 1/3 of the choke diameter. The gasoline surface is 6mm below the choke at this engine condition. Taking the compressibility into account, calculate the pressure drop across the choke, the size of the suitable choke and main jet. The specific gravity of the gasoline is 0.75, atmospheric conditions are 100kPa and 300K,  $C_p = 1.005 \text{ kJ/kg.K}$ ,  $R = 0.287 \text{ kJ/kg.K}$ . (5 Marks)

$$U_{2a} = C_{Da} \sqrt{2 C_p T_1 \left[ 1 - P_R^{\frac{k-1}{k}} \right]}, \quad k = C_p / C_v$$

$$P_R = (P_2 / P_1)$$

$$U_{2f} = C_{dj} \sqrt{2 \left( \frac{P_1 - P_2 - \rho_f g z_f}{\rho_f} \right)}$$

$$\dot{m} = \rho \cdot A \cdot U$$

Continue Solution

$$\therefore \dot{m}_f = \frac{\dot{m}_a}{A/F} = 0.0022 \text{ kg/s}$$

$$= C_{df} A_j \sqrt{2 \rho_f (P_1 - \rho_f g z_f)}$$

$$\therefore A_j = 0.01162 \text{ cm}^2$$

$$\therefore d_j = 1.22 \text{ mm}$$

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 Automotive Engineering (944443)

**Quiz-2**

**Dr. Jehad A. A. Yamin**

**Date : 12<sup>th</sup> December, 2004**

**Time : 25 minutes.**

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**Q1:** Determine the air-fuel ratio applied at 5 Km altitude by a carburettor which is adjusted to give an air-fuel ratio of 14:1 at sea level where air temperature is 27 C and pressure is 1.013 bar.

The temperature of air decreases with altitude as given by the following equation :

$$T_h = T_{calib} - 0.0065 * h$$

And the air pressure decreases with altitude as per the following relation :

$$h = 19200 \log_{10} (1.013/P)$$

Also calculate the degree of enrichment (E). Also draw a curve showing the variation of F/A ratio with altitude. **(12 Points)**

$$\begin{aligned} T_{5000m} &= 27 - 0.0065 * 5000 \\ &= -5.5^{\circ}C \\ &= 267.5 K \end{aligned}$$

$$h = 19200 \log_{10} \left( \frac{1.013}{P_h} \right)$$

$$\therefore P_h = \frac{1}{10^{\frac{h}{19200}}} = 0.5566 \text{ bar}$$

$$\begin{aligned} \rho_{calib} &= \frac{P_{calib}}{R T_{calib}} = \frac{1.013 * 10^5}{0.287 * 1000 * 300} \\ &= 1.1765 \text{ kg/m}^3 \end{aligned}$$

$$\rho_h = \frac{P_h}{R T_h} = 0.725 \text{ kg/m}^3$$

$$(A/F)_h = (A/F)_{calib} * \sqrt{\frac{\rho_h}{\rho_0}} = 10.99$$

$$E + 1 = \sqrt{\frac{\rho_0}{\rho_h}} \Rightarrow E = 27.35\%$$

Q2: A 10 cm diameter and 12 cm stroke, 4-cylinder, 4-stroke engine running at 2000 rpm has a carburettor venturi with a 3 cm throat. Determine the suction at the throat assuming the volumetric efficiency of the engine to be 70%. Take air density to be  $1.2 \text{ kg/m}^3$  and  $C_D$  for air = 0.80. (13 Marks)

$$D_{\text{cyl}} = 10 \text{ cm}, S = 12 \text{ cm}, N_c = 4, N_r = 2$$

$$N = 2000 \text{ rpm}, D_{\text{th}} = 3 \text{ cm}, \eta_v = 70\%$$

$$V_s = \frac{\pi}{4} D_{\text{cyl}}^2 S N_c$$

$$= \frac{\pi}{4} \left(\frac{10}{100}\right)^2 \left(\frac{12}{100}\right) 4 =$$

$$= 0.00377 \text{ m}^3$$

$$\text{Actual } V_s = \eta_{\text{vol}} * V_s$$

$$= 0.7 * 0.00377$$

$$= 0.002639 \text{ m}^3$$

Actual mass sucked in per unit time

$$= V_s * \rho_a * \text{ps/ps}$$

$$= 0.002639 * 1.2 * \frac{2000}{120}$$

$$\dot{m}_a = 0.05278 \text{ kg/s}$$

$$= C_D A_2 \sqrt{2 \rho_a \Delta P_a}$$

$$\therefore \Delta P_a = 0.0339 \text{ bar}$$