

Center of pressure on a plane surface:

* Objectives: 1- determine the position of the center of pressure on rectangular face of toroid.

* The Force on the plane is due to pressure only and must act normal to the surface. why?

↳ Since there can be no shear stress in a static fluid medium.

$$F = \rho g A y_c$$

A: area of the surface

g: gravitational acceleration.

ρ : density of liquid.

y_c : coordinate of centroid.

$$y_{cp} = y_c + \frac{I_{xxc}}{y_c A}$$

I_{xxc} : second moment of ~~inertia~~^{area} (moment of inertia).

* Only the vertical face along GC of toroid has any moment about the balancing point.

* A rider weight balances the weight of the toroid in the dry phase. why?

↳ so that the moment of the hydrostatic force on C is measured by the weight at the pan.

* The depth of immersion is measured by a hook gauge.

* The buoyancy effect is very small because its line of action is not far from the pivot, so it could be safely ignored.

* If we use a different kind of fluid in the tank, the location of the center of pressure ~~with~~ will not change because the equations we use are independent of the properties of fluid.

* Impact of water jet:

* Obj: To determine the force produced by a water jet when it strikes a flat vane and a hemispherical cup.

* The pelton wheel has been used to make flour

* The impulse turbine in first and second stages of steam turbine.

~> Fire men make use of the kinetic ^{energy} stored in a jet to deliver water above the level of nozzle to extinguish fires.

~> Fluid jets are also used in industries for cutting metals and debarring.

$$* F = m(v_0 - v_1 \cos \beta)$$

~> flat plate: $F = m v_0$

~> hemispherical cup: $F = m(v_0 - v_1)$

* Bernoulli's equation: $\frac{w^2}{2g} + z + \frac{p}{\rho g} = \frac{w_0^2}{2g} + z_0 + \frac{p_0}{\rho g}$

$$* m = \rho V A$$

* The water is supplied to the jet in a closed loop by a pump.

* How is the flow rate determined?

↳ by a weighing tank and a stopwatch.

* The force on the object can be determined with the use of weights that can be hung at different positions.

* The force on the hemisphere is twice as that of flat, why?

↳ because the momentum of equation for hemispherical is $F = 2mvo$ since $\beta = 180^\circ$ ($F = m(u_1 - u_0 \cos \beta)$) but for plate $F = m(u_1 - 0) \rightarrow F = mvo$ since $\beta = 90^\circ$

* Losses in Pipes :

* **Objective:** - Determine the variation of friction factor with Reynolds number.

- determine the relationship between head loss and flow rate.

- determine the loss coefficient. K

* The energy loss in internal flows (laminar or turbulent) is due to:

① Friction losses (major losses). (h_f)

↳ due to shear stress on wall.

② Minor losses. (h_m)

↳ losses at pipe inlet and exit and losses caused by valves, bends and elbows, and sudden contractions and expansions.

$$h_L = h_f + \sum h_m$$

$$\Rightarrow \frac{P_1}{\rho} + \frac{V_1^2}{2g} + z_1 + \underset{\substack{\uparrow \\ \text{Pump head}}}{h_p} = \frac{P_2}{\rho} + \frac{V_2^2}{2g} + z_2 + \underset{\substack{\downarrow \\ \text{Turbine head}}}{h_T} + h_L$$

major losses:

$$* h_f = \underset{\substack{\uparrow \\ \text{friction factor}}}{f} \underset{\substack{\uparrow \\ \text{Diameter}}}{\frac{L}{D}} \underset{\substack{\uparrow \\ \text{length}}}{\frac{V_m^2}{2g}}, \quad V_m: \text{mean velocity.}$$

Laminar flow:
($Re < 2300$)

$$f = \frac{64}{Re}$$

Turbulent flow:
($Re > 2300$)

$$\frac{1}{\sqrt{f}} = -2.0 \log \left[\frac{2.5}{3.7} + \frac{2.51}{Re \sqrt{f}} \right]$$

Minor losses:

* The head loss is measured using pressure tapping. why?

↳ to avoid errors due to the disturbance in the flow.

* The total head loss (h_L) has two components:

1- Friction loss (h_f) in upstream and downstream pipes.

2- Minor head loss (h_m) due to fitting alone.

$$\leadsto \dots h_m = \Delta h + \left[\frac{v_1^2 - v_2^2}{2g} \right] - h_f$$

* loss coefficient (k):

$$k = \frac{h_m}{v^2/2g}$$

v : velocity in the smaller pipe.

* Both Dark blue circuit (DBC) and light blue circuit (LBC) are supplied with water from the same ~~hydraulic~~ hydraulic bench.

DBC: Gate valve.

LBC: Globe valve.

* The pressure across each of the components is measured by:
a pair of pressurized piezometer tubes.

$\leadsto$ except for the gate and globe valves, the pressure change is measured by: U-tube manometer containing mercury.

* The loss coefficient does not vary with the flow rate.

* The relationship between the friction factor and Reynolds number is:

Comparison of pump characteristics:

- * **Objectives:** To establish a set of pump characteristics at constant and variable speeds for:
- 1- Reciprocating pump. (positive displacement).
 - 2- Centrifugal pump (horizontal).

* The primary function of pump is:

- 1- Transportation of fluids.
- 2- Adding energy to the transported fluids.

* Water power = $\rho g \dot{Q} h_p (10^{-3})$ (kW) = pump power

$\dot{Q}$ → volumetric flow rate
 h_p → head gain of water in meter.

↳ $h_p = \Delta P / \rho g 10^{-5}$.

$\Delta P =$ Delivery pressure (P_d) - suction pressure (P_s).

- Brake power = $2\pi n FR (10^{-3})$ (kW).

n → motor speed

F : Brake load (N) = spring load (kg) $\times 9.81$

R : Torque arm radius. (m)

- Overall efficiency $\eta_{o} = \frac{\text{Water power}}{\text{Brake power}}$

- Volumetric efficiency = $\eta_v = \frac{\text{measured volumetric flow rate } \dot{Q}}{\text{Calculated volumetric flow rate } \dot{Q}_c}$

* Calculated volumetric flow rate:

→ Positive displacement reciprocating pump:

single acting pump: $\dot{Q}_c = A_p L \omega$ (m³/s) total cross sectional area

double acting pump: $\dot{Q}_c = 2 A_p L \omega$ (m³/s) stroke of piston

$$\omega: \text{Pump speed} = \frac{\text{motor speed}}{5}$$

→ For centrifugal pump:

$$\dot{Q}_c = \frac{0.75}{1.25} \times 10^{-3} \omega \quad (\text{m}^3/\text{s})$$

$$\omega = (2) \text{ motor speed.}$$

* The driving motor is a D.C machine coupled to a spring dynamometer.

* The system of pumps is instrumented for the measurement of: speed, torque, flow rate, and necessary pressures.

* Reciprocating pump: - connected to D.C motor using toothed belt.

$$\frac{\text{motor speed}}{\text{Pump speed}} = \frac{5}{1}$$

* centrifugal pump: - connected to D.C motor using toothed belt and pulley system.

$$\frac{\text{motor speed}}{\text{Pump speed}} = \frac{2}{1} \times \frac{1}{2}$$

* Gear Pump: - connected to D.C dynamometer by a toothed belt and pulley system.

$$\frac{\text{motor speed}}{\text{Pump speed}} = \frac{3}{1}$$

* Applications of centrifugal Pump:

- when pumping hazardous liquids.
- Provides a thermal barrier between chamber and motor.
- Reduces friction.
- Cannot overlozed and get damaged.

Limitations:

- cannot be used when liquids containing ferrous particles are pumped.
- Some energy is lost in the coupling.
- If heavy loads occur, the coupling might slip.

* Applications of Reciprocating Pump:

- Fuel oil transfer.
- High pressure evaporator.
- Lubricating oil transfer.
- General service.

Limitations:

- High cost of installation.
- Bulky size.
- High maintenance cost.
- Non-uniform torque.

* Performance of a radial flow fan:

* **Objective:** Determine the performance of a radial flow rotor in air over a wide range of operating conditions

* The air enters the fan by a nozzle from the atmosphere and exit by a diffuser.

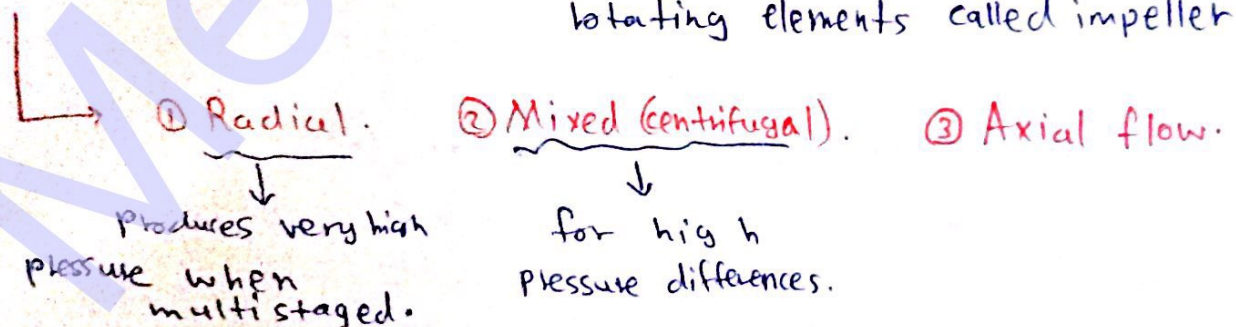
* **Throttling valve:** controls the process.

* The fan runs at constant speeds. (not exceeding 3000 rev/min)
→ keeping N constant and altering the throttle from open to fully shut.

T, H, Q are changing.
Temperature Pressure volumetric flow rate



* **Rotodynamic machines:** they do the pumping job, having rotating elements called impeller.



* **Example on multistage fan:** Air compressor for a jet engine.

* **Fan total pressure rise:** $P_{\text{total, outlet}} - P_{\text{total, inlet}}$.

→ Velocity pressure at inlet and outlet are equal.

→ Fan total pressure = Difference between corresponding static pressure.

$$* V_{in} = V_{out} \quad / \quad P_{in} = P_{out}$$

↳ because the cross section at inlet and outlet are equal.

$$* \Delta P = 98.1(h_3 - h_2) \text{ N/m}^2.$$

Q = volumetric rate of flow (m^3/s)

$$\hookrightarrow Q = 1.006 \sqrt{\frac{h_1 T}{P_a}}$$

T : air temperature, h_1 = drop in head at the standard nozzle.

P_a : atmospheric pressure. N/m^2

$$* \text{Total air power: } Power_{air} = \Delta P \cdot Q = 98.1(h_3 - h_2)Q$$

$h_3 > 0$
 $h_2 < 0$

$$* \text{Power input from the dynamometer: } Power_{in\text{ shaft}} = T\omega = \frac{T \cdot 2\pi N}{60}$$

$r = 17.9 \text{ cm.}$
torque
angular velocity (rad/s)
load
angular velocity (rev/min)

* How are the losses in the driving belt and fan bearing measured?

↳ By driving the fan with the impeller removed and subtracting the resultant loss from the shaft power. (gives the impeller power).

$$* \eta = \frac{\text{Total air power}}{\text{Impeller power}}$$

* Hydraulic jump in open channel:

- * objectives:
- 1- Confirm theory of flow under a sluice gate with the formulation of a hydraulic jump.
 - 2- Estimate the force exerted by the sluice gate on the flow.
 - 3- Estimate energy head loss and power loss at the jump section.

→ Rectangular open channel.

* constant and steady supply of water, with means of varying the flow.

* specific energy (E):
$$E = y + \frac{q^2}{2gy^2}$$

Momentum function (M):
$$M = \frac{q^2}{gy} + \frac{y^2}{2} \quad \text{per unit width.}$$

y : depth of flow, q : quantity of flow per unit width = $\frac{Q}{b}$

Q : total quantity of flow, b = channel width.

* Flow under the sluice gate:

$$E_1 = E_2$$

P = force per unit width.

$$\frac{P}{\rho g} = M_2 - M_1$$

* For the hydraulic jump, $M_2 = M_3$

$$\frac{q^2}{gy_2} + \frac{y_2^2}{2} = \frac{q^2}{gy_3} + \frac{y_3^2}{2}$$

$$\leadsto y_3 = \frac{y_2}{2} \left[\sqrt{1 + 8Fr_2^2} - 1 \right]$$

$$Fr_2 = \text{Froude number at section (2)} = \frac{q}{\sqrt{gy_2^3}}$$

* Power loss in the jump = $\rho g Q dE$

$$dE = E_2 - E_3$$

= energy loss.

* The energy head loss decreases decreases as the power loss and Froude number decreases.

Mech Family

* Flow Visualization:

* **Objective:** To understand flow patterns and to see the stream lines when different shapes of objects are inserted in the flow path.

~> The flow visualization equipment is powered by: a synchronous A.C motor driving a centrifugal blower.

* Provision is made for the fitting of a smoke generator.

* **Integrated smoke generator:**

↳ oil mist formed by atomization of heated mineral oil.

~> The resultant "vapor" form: highly visible smoke
(suitable for photography).

* The flexible smoke reservoir serves to:

- 1- smooth the flow.
- 2- damp out variations in density.
- 3- facilitates clearance of condensed oil.

* **Smoke control valve:** controls the generation of smoke.

~> contents of smoke reservoir discharges to the smoke take

* **Throttle clamp:** enables smoke circuit oscillations to be controlled.

* The shape of the stream line depend on the shape of the model.

* **Stream lines:** Family of curves that are instantaneously tangent to the velocity vector of the flow.

↳ They show the direction a fluid element will travel in at any point in time.

* Stream lines exert pressure on the object so force is being introduced causing energy difference at each particular place in the model.

* Performance of a turbine:

* **objectives:** 1- Establish a set of turbine characteristics, at variable speeds.

* **Turbines:** Devices that extract mechanical power out of fluids that are stored at high elevation or high pressure.

~> **Hydraulic turbine:** working fluid is water.

~> **Gas turbine:** working fluid is gas.

* **Stator:** fluid expands from high pressure through nozzles.

* **Rotor:** fluid's potential energy transform into kinetic energy.

* **Types of turbines:** 1- Impulse 2- Reaction

↓
Fluid expands completely in the nozzle.
(high speed/impulse) and hits the rotor.

↓
part of fluid expands in nozzle and part in rotor.

* **Degree of reaction** = $\frac{\text{Expansion in rotor}}{\text{Expansion in whole turbine}}$

* $P_{\text{mech.}} = \omega \cdot T$ = mechanical power.

ω : angular speed.

T : torque (N.m)

~> ω in rev/min = $2\pi N/60$

~> $P_{\text{mech}} = 2\pi N \cdot T/60 = \pi N T/30$

* **Hydraulic Power:** theoretical power given by fluid to machine.

air pressure before entering the turbine. (nozzle pressure). $P_{\text{hyd}} = P_d \cdot \dot{V}$ ~> volumetric flow rate of air m^3/s

* Efficiency of turbine: $\eta = \frac{P_{mech}}{P_{hyd}}$

* Regulation valve: regulates flow of air.

↳ flow rate is measured using a (glass cone flow meter)

↳ The load is measured by a load unit (brake unit).

* A braking torque can be applied using a belt → that links the turbine shaft and the rotating guide roller on the loading unit.

* How is the torque calculated?

↳ from half the roller diameter and the braking force.

* Turned bolt: adjusts the braking torque.

Tension ↑ → braking torque ↑

* The turbine is a: single-stage reaction turbine.
with horizontal shaft.

→ The wheel is overhung-mounted on the turbine shaft.

→ The air-cooled brake drum → measures the power.

→ The braking device consists of a fixed flat belt.

The tension in the belt is changed using an adjustment bolt.

↳ The belt force is measured using a strain gauge.

• ~> The speed is measured using a photoelectric reflex switch.

* The wheel runs in a plexiglass housing, why?

↳ so that it is also visible during operation.

* Why is the ridged bush in contact with the turbine shaft?

↳ because a non contact labyrinth seal seals the turbine shaft from the environment.

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