

Q2) (12 points) A  $1100 \text{ MW}$  two-pass surface condenser, whose  $50 \text{ ft}$  long  $18\text{-BWG}$  tubes, uses seawater with tube inlet velocity of  $7 \text{ ft/s}$  at  $80^\circ \text{F}$ . If the condenser is situated at  $18 \text{ ft}$  above sea level, and the pressure drops in the circulating water system are as follows:  $4 \text{ ft}$  in inlet tunnel,  $6 \text{ ft}$  in inlet pipe and  $3 \text{ ft}$  in outlet pipe, then sketch the condenser and show its process on a  $T\text{-s}$  diagram and find:

- number of tubes used, assuming similar design parameters to what was solved in class lectures.
- the mass flow rate of the condenser cooling water if it undergoes  $20^\circ \text{F}$  temp. rise.
- the pumping power, assuming 90% efficiency for pumps.

Solution:

$$P_{\text{cond, steam}} \approx 1 \text{ psia}, T_{\text{sat}} = 101.74^\circ \text{F}$$

Fig 6-4

If  $Q = 1100 \text{ MW}$  is

the heating load, then

$$Q = 1100 \times (550) (1,341)$$

$$= 8.11 \times 10^8 \text{ (lb} \cdot \text{ft/s)} \times \frac{3600}{778.16} = 3.75 \times 10^9 \text{ Btu/hr}$$

$$\Delta T_{\text{in}} = T_{\text{sat}} - 80 = 101.74 - 80 = 21.74^\circ \text{F}$$

$$\Delta T_o = \text{TTD} = 1.74^\circ \text{F}$$

$$\Delta T_m = \frac{21.74 - 1.74}{\ln(21.74/1.74)} \approx 10.28^\circ \text{F}$$

$$\Delta T_{\text{cooling water}} = 20^\circ \text{F}$$

$$C_{\text{water}} = 1 \text{ Btu/lb} \cdot ^\circ \text{F}$$

$$\dot{m}_w = \frac{Q}{C \Delta T_w}$$

$$U = C_1 C_2 C_3 C_4 \sqrt{V} \quad ; \quad C_1 = 263, C_2 = 1.04, C_3 = 0.58, C_4 = 0.85$$

$$\Rightarrow U = 263 (1.04) (0.58) (0.85) \sqrt{2} = 356.8 \text{ Btu/h} \cdot \text{ft}^2 \cdot ^\circ \text{F}$$

$$(i) \text{ So, total tube surface area} = \frac{Q}{U \Delta T_m} = 859,448 \text{ ft}^2$$

for  $7/8''$  tubes, surface area per foot is  $0.2291 \text{ ft}^2/\text{ft}$ ,

$$\text{so, total tubes length} = \frac{859,448}{0.2291} = 3.75 \times 10^6 \text{ ft}$$

$$\Rightarrow \text{Number of tubes} = \frac{3.75 \times 10^6}{50} = 75,000 \text{ tubes}$$

- Good Luck -

$$(b) \Delta P = 18 + \sum \Delta P = 18 + (4 + 6 + 3) = 31 \text{ ft}$$

$$\text{Pump power} = \frac{\dot{m} \Delta P}{0.9} = \frac{1.875 \times 10^8 (31)}{(3600) (550)}$$

$$(b) \dot{m} = \frac{3.75 \times 10^9}{1 \times 20} = 1.875 \times 10^8 \text{ lb/hr}$$

$$2990 \text{ hp} \text{ Pump Power} = 2990 \text{ hp} \approx 2.5 \text{ MW}$$



$$\eta_{\text{stage}} = \eta_B \eta_N = 0.58 \leftarrow$$

$$(ii) \eta_{\text{stage}} = \frac{\dot{W}}{\dot{m} \Delta h_s} = (0.9)(0.64) = \underline{\underline{57.8\%}}$$

$$(c) V_{B, \text{opt}} = V_{s1} \cos \theta, \text{ corresponding to } (\phi = 90^\circ) \\ = (661) \cos 25 = \underline{\underline{599.07 \text{ ft/s}}}$$

which is higher than given value,  
i.e. the turbine is not running at  
max efficiency.

$$(d) \dot{W}_{\text{th}} = \dot{m} (\Delta h + \Delta h_{f.E} + \Delta p_{f.E}) \\ = \frac{1.04 \times 10^6}{(1,341) \text{ s}} \times \frac{25}{3600} \times \frac{\text{Btu}}{\text{lb}} \times \frac{\text{lb}}{\text{hr}} \times \frac{\text{hr}}{5} \times \frac{\text{ft} \cdot \text{lb}}{\text{Btu}}$$

$$\boxed{\dot{W}_{\text{th}} = 7.62 \text{ MW}}$$

$$\dot{W}_{\text{actual}} = \dot{W}_{\text{th}} \times \eta_{\text{stage}} = 7.62 \times 0.578 \\ = \underline{\underline{4.4 \text{ MW} \leftarrow}}$$





2002 TR =  
 7.60 MW  
 7.4 MW

Name: Key ID #: ..... Serial #: ..... (25 points)

Q1) (13 points) A 50% reaction steam turbine, whose 90% nozzle efficiency and 25° angle, undergoes a total of 25 Btu/lb<sub>m</sub> enthalpy drop. The blades velocity is 420 ft/s and have:  $\gamma = 22^\circ$ ,  $V_{r1} = 332$  ft/s and  $V_{s2} = 386$  ft/s. If the steam flows at  $1.04 \times 10^6$  lb<sub>m</sub>/h, draw the velocity triangles and find: (i) work done through the stage (ii) blade and stage efficiency (iii) optimal blade velocity (iv) work done by stage from thermodynamic, and compare with above result.

(a)  $V_B = 420$  ft/s  $\approx 128$  m/s,  $\eta_w = 0.9$ ,  $\beta_1 = 25^\circ$   
 $V_{r1} = 332$  ft/s  $\approx 101.2$  m/s,  $\dot{m} = 1.04 \times 10^6$  lb<sub>m</sub>/h  
 $V_{s2} = 386$  ft/s (117.7 m/s),  $\gamma = 22^\circ$

From velocity triangles:

$$V_{s1} \cos \theta = V_B + V_{r1} \cos \phi \quad \dots (i)$$

$$V_{s1} \sin \theta = V_{r1} \sin \phi \quad \dots (ii)$$

Solve above two equations to get  $V_{s1}$  &  $\phi$ .

Or, from inlet triangle:  $\frac{V_B}{\sin \beta} = \frac{V_{r1}}{\sin \theta} \Rightarrow \sin \beta = \frac{V_B \sin \theta}{V_{r1}}$

$$\Rightarrow \beta = 32.3^\circ \Rightarrow \phi = \theta + \beta = 57.3^\circ$$

So,  $V_{s1} = \frac{V_{r1} \sin \phi}{\sin \theta} = 661$  ft/s  $\approx 201.5$  m/s

From outlet triangle:  $\frac{V_{s2}}{\sin \delta} = \frac{V_B}{\sin \alpha} \Rightarrow \alpha = 24^\circ$

Then,  $V_{r2} = 741.2$  ft/s

$$\Rightarrow \text{So } \dot{W} = \dot{m} V_B (V_{s1} \cos \theta - V_B + V_{r2} \cos \delta)$$

But,  $1 \text{ Btu} = 778 \text{ ft}\cdot\text{lb}_f$   
 $\dot{W} = 1.04 \times 10^6 \frac{\text{lb}_m}{\text{h}} \left( \frac{420 \text{ ft/s}}{32.2 \text{ ft/s}^2} \right) [661 \cos 25^\circ - 420 + 741.2 \cos 22^\circ]$   
 $\Rightarrow \dot{W} = 3.266 \times 10^6 \text{ ft}\cdot\text{lb}_f/\text{s} = 866.8 \text{ hp} = 643.3 \text{ kW}$   
 $\Rightarrow \dot{W} = 4.428 \text{ MW}$

1 MW = 1341 hp

(ii)  $\eta_{\text{blade, mov}} = \frac{\dot{W}}{\dot{m} (\Delta h_{s, \text{th}} V_{s1}^2 / 2)}$   
 $= \frac{3.266 \times 10^6}{(1.04 \times 10^6 / 3600) [13.89 \times 778 + (661)^2 / 2]}$